



Included Parts:

1. Circuit Breaker (20A P/N: 1-1331 for 120V)

(10A P/N: 1-1331-2 for 220V-240V)

Required Tools:

- 2. Pliers
- 3. #2 Phillips Screwdriver



CAUTION: Detach power cord before proceeding



CAUTION: Detach main air supply line before proceeding

Remove Left I/O Panel by unscrewing two #6-32 x 1/4" Screws using #2 Phillips Screwdriver





Transfer wire terminals one at a time from old Circuit Breaker to new using #2 Phillips Screwdriver, noting terminal connections and circuit breaker orientation are correct as shown



Remove old Circuit Breaker and discard by unscrewing silver mounting ring, using pliers if necessary



Install new Circuit Breaker by screwing on toothed washer and silver mounting ring, noting amperage rating orientation as shown

Install Left I/O Panel by screwing in two #6-32 x 1/4" Screws using #2 Phillips Screwdriver







Repeat process for Right I/O Panel

NOTE: 220V Models Only

Plug in press and turn ON to verify proper operation